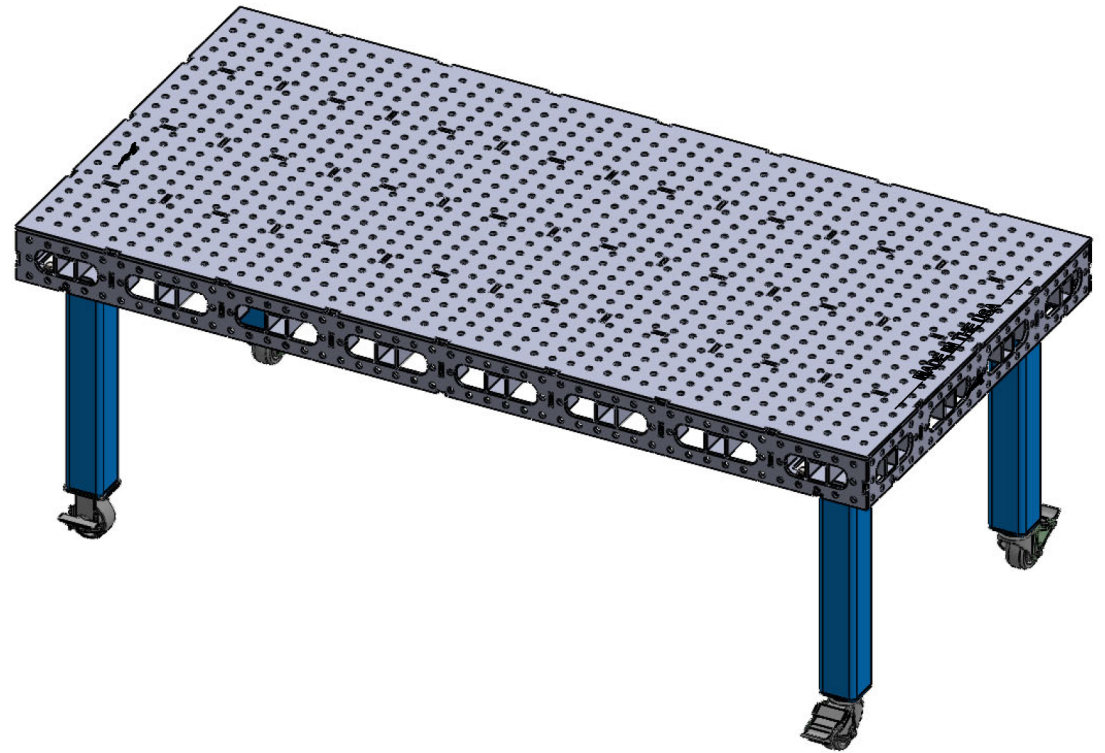




Industrial-Grade Welding Tables

INSTRUCTION MANUAL

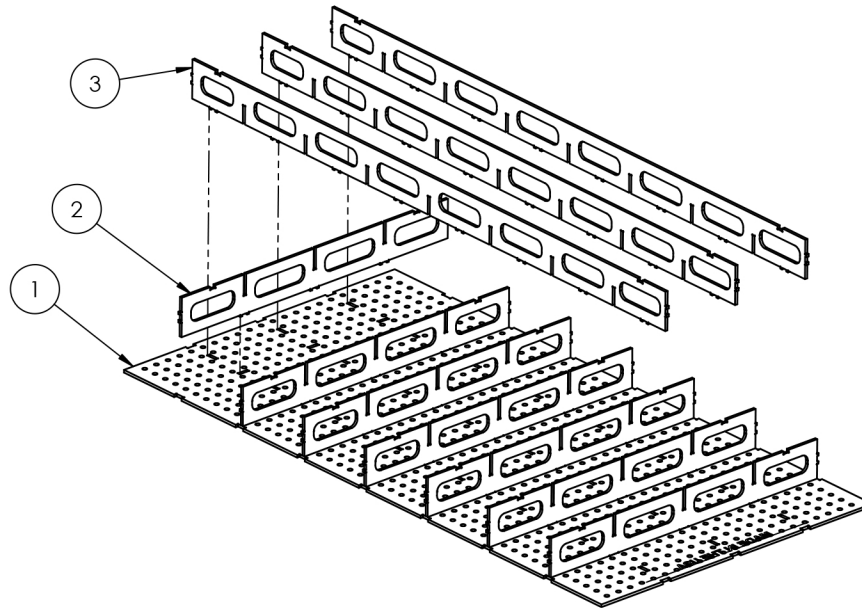
4

3

2

1

ITEM NO.	PART NUMBER	QTY.
1	4x8x375 TOP	1
2	short slat 4x8375	7
3	bottom slats 4x8x375	3



WELD INSTRUCTIONS:

- 1) LAY THE TOP PLATE ON A FLAT SURFACE WITH THE "MADE IN THE USA" ETCHING FACING DOWN.
- 2) PLACE ITEM 2 (7X) ACROSS THE TOP PLATE WITH THE THREE TABS IN THE SLOTS.
- 3) ITEM 3 (3X) WILL STRADDLE ITEM 2 AND THE TABS (8 PER SLAT) WILL FIT IN THE SLOTS IN THE TOP.
- 4) TACK WELD ALL THE SLATS AS NEEDED TO HOLD THEM IN PLACE.



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
METAL FAB GUYS. ANY REPRODUCTION IN
PART OR AS A WHOLE WITHOUT THE
WRITTEN PERMISSION OF METAL FAB GUYS
IS PROHIBITED.

MODEL IS CAD CONTROLLED

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 9008 Comar Dr Walker, LA 70785
		DIMENSIONS ARE IN INCHES		DRAWN	M Mexia	
		TOLERANCES:		CHECKED		
		FRACTIONAL $\pm 1/32$		ENG APPR.		
		ANGULAR: MACH $\pm .5^\circ$ BEND $\pm 1^\circ$		MFG APPR.		
		TWO PLACE DECIMAL $\pm .020$		Q.A.		TITLE: WELDMENT STEP 1
		THREE PLACE DECIMAL $\pm .010$		COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				SIZE B
		FINISH				DWG. NO. 4X8 TABLE
		APPLICATION				REV A
		DO NOT SCALE DRAWING				SCALE: 1:16
						SHEET 2 OF 4

4

3

2

1

4

3

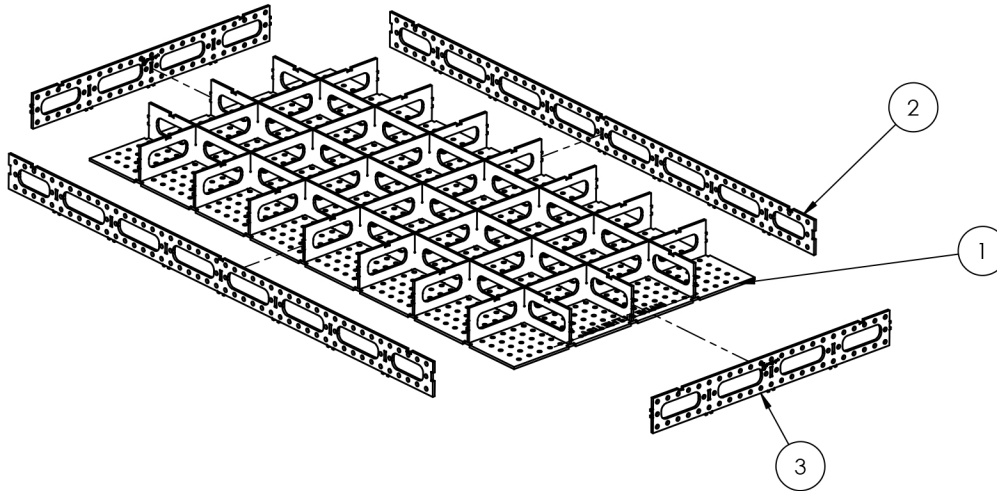
2

1

ITEM NO.	PART NUMBER	QTY.
1	WELDMENT STEP 1	1
2	long side 4x8X375	2
3	short side 4x8x375	2

WELD INSTRUCTIONS:

- 5) PLACE ITEMS 2 AND 3 AROUND TACKED ASSEMBLY.
- 6) SEE SUGGESTED WELD PATTERN FOR THE ASSEMBLY.
NOT ALL POCKETED AREAS NEED TO BE WELDED.



SUGGESTED: WELD THESE POCKETS ONLY. ALL 4 IN A COLUMN.

2 PLACES ON EACH WALL ALL 4 SIDES

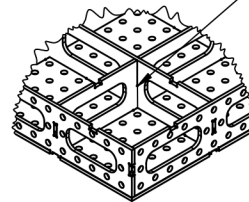
.125/1.00

2 PLACES

.125/1.00

CENTER RAIL
2 IN EACH POCKET

.125/1.00
.125/1.00



4

3

2

1

		9008 Comar Dr Walker, LA 70785	
TITLE:			
WELDMENT STEP 2			
SIZE B	DWG. NO. 4X8 TABLE		REV A
SCALE: 1:24			SHEET 3 OF 4

4

3

2

1

ITEM NO.	PART NUMBER	QTY.
1	WELDMENT STEP 2	1
2	x4 side leg plate-375 THK	4
3	LEG WELDMENT	4
4	CASTER	4
5	HARDWARE	16

MINIMUM OF 4
PLACES
ON EACH LEG PLATE

Ø 1.00

WELD NOTES:

7) LOCATE ITEM 2 LEG PLATE (4X) IN EACH CORNER OF THE TABLE. WELD PER PRINT

ASSEMBLY NOTES:

8) BOLT THE ITEM 3 LEG (4X) USING SUPPLIED HARDWARE

9) THREAD THE ITEM 4 CASTER (4X) INTO THE BOTTOM OF THE LEG AND ADJUST TO DESIRED HEIGHT.

ASSEMBLED
LEG

		9008 Comar Dr Walker, LA 70785	
TITLE:			
FINAL WELDMENT AND ASSEMBLY			
SIZE	DWG. NO.	REV	
B	4X8 TABLE	A	
SCALE: 1:16		SHEET 4 OF 4	

4

3

2

1