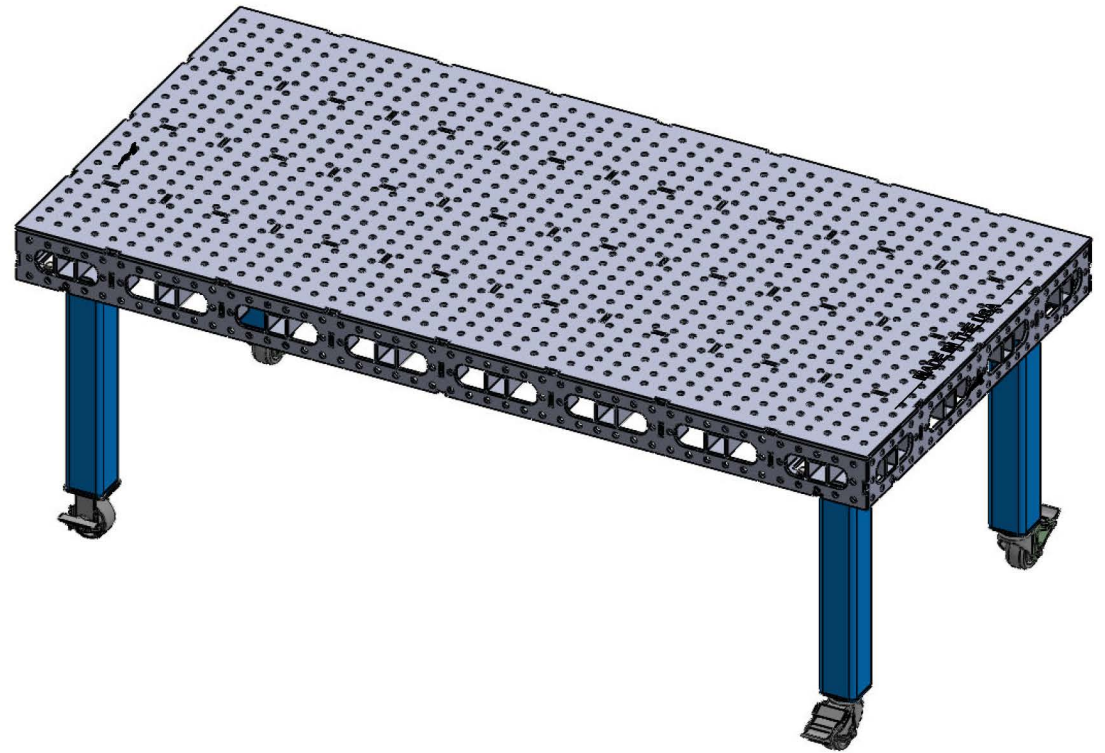




Industrial-Grade Welding Tables

INSTRUCTION MANUAL

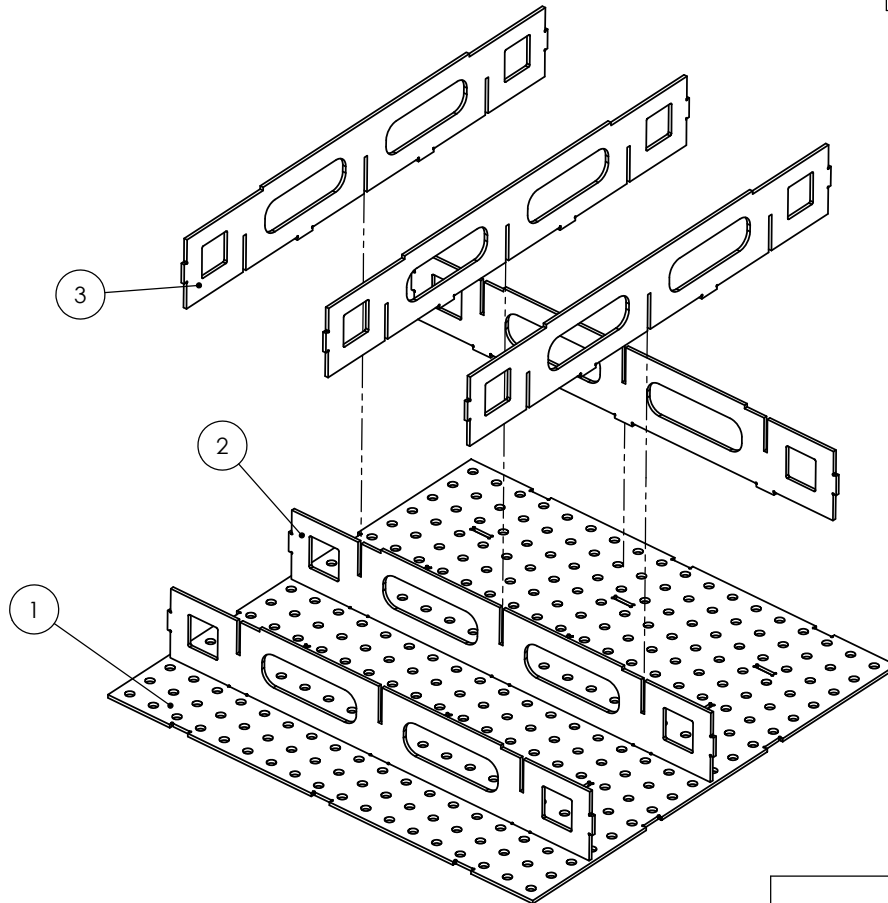
4

3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG-WTT-XX-3X3-250-A	TOP, 3X3X.250	1
2	MFG-WTT-XX-3X3-250-D	SLAT, LONG, 3X3X.250	3
3	MFG-WTT-XX-3X3-250-E	SLAT, SHORT, 3X3X.250	3

**WELD INSTRUCTIONS:**

- 1) LAY THE TOP PLATE ON A FLAT SURFACE WITH THE "MADE IN THE USA" ETCHING FACING DOWN.
- 2) PLACE ITEM 2 (3X) ACROSS THE TOP PLATE WITH THE THREE TABS IN THE SLOTS.
- 3) ITEM 3 (3X) WILL STRADDLE ITEM 2 AND THE TABS (3 PER SLAT) WILL FIT IN THE SLOTS IN THE TOP.
- 4) TACK WELD ALL THE SLATS AS NEEDED TO HOLD THEM IN PLACE.



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF METAL FAB GUYS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF METAL FAB GUYS IS PROHIBITED.

MODEL IS CAD CONTROLLED

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	 9008 Comar Dr Walker, LA 70785
		DIMENSIONS ARE IN INCHES	DRAWN	M. Mexico	
		TOLERANCES:	CHECKED		
		FRACTIONAL: $\pm 1/32$	ENG. APPR.		
		ANGULAR: MACH $\pm .5^\circ$ BEND $\pm 1^\circ$	MFG APPR.		
		TWO PLACE DECIMAL $\pm .020$	Q.A.		TITLE: WELDMENT STEP 1
		THREE PLACE DECIMAL $\pm .010$	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			SIZE B
		FINISH			DWG. NO. 3X3 TABLE
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING		REV A
					SCALE: 1:8
					SHEET 1 OF 3

4

3

2

1

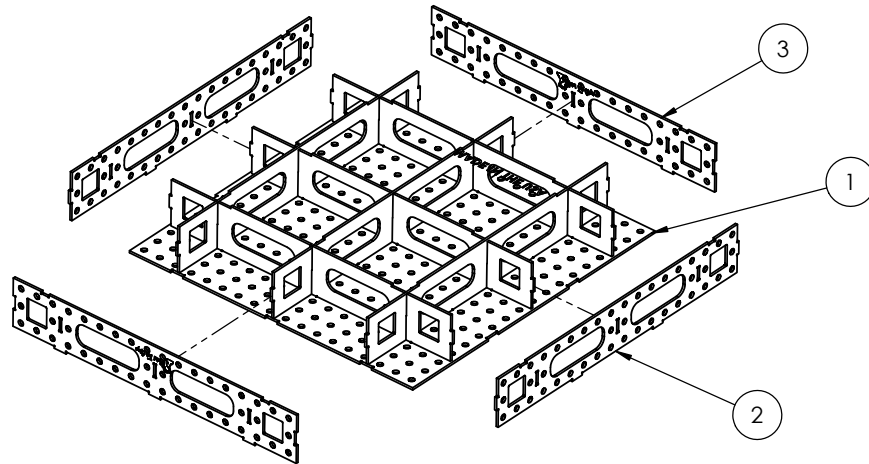
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3

2

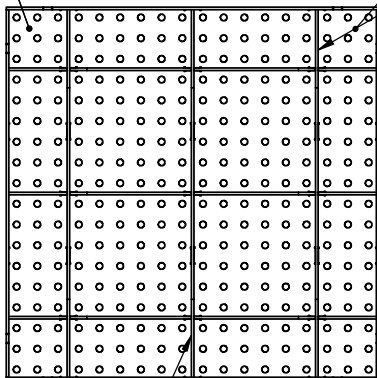
1

ITEM NO.	DESCRIPTION	QTY.
1	WELDMENT STEP 1	1
2	SIDE, LONG, 3X3X.250	2
3	SIDE, SHORT, 3X3X.250	2



WELD INSTRUCTIONS:
 5) PLACE ITEMS 2 AND 3 AROUND TACKED ASSEMBLY.
 6) SEE SUGGESTED WELD PATTERN FOR THE ASSEMBLY.
 NOT ALL POCKETED AREAS NEED TO BE WELDED.

SUGGESTED: WELD THESE POCKETS ONLY. ALL 4 IN A COLUMN.

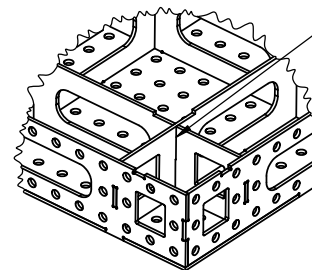


.125 ∇ 1.00

2 PLACES ON EACH WALL
ALL 4 SIDES

.125 ∇ 1.00

2 PLACES



CENTER RAIL
2 IN EACH POCKET

.125 ∇ 1.00

4

3

2

1

		9008 Comar Dr Walker, LA 70785	
TITLE:			
WELD STEP 2			
SIZE B	DWG. NO. 3X3 TABLE	REV A	
SCALE: 1:8		SHEET 2 OF 3	

4

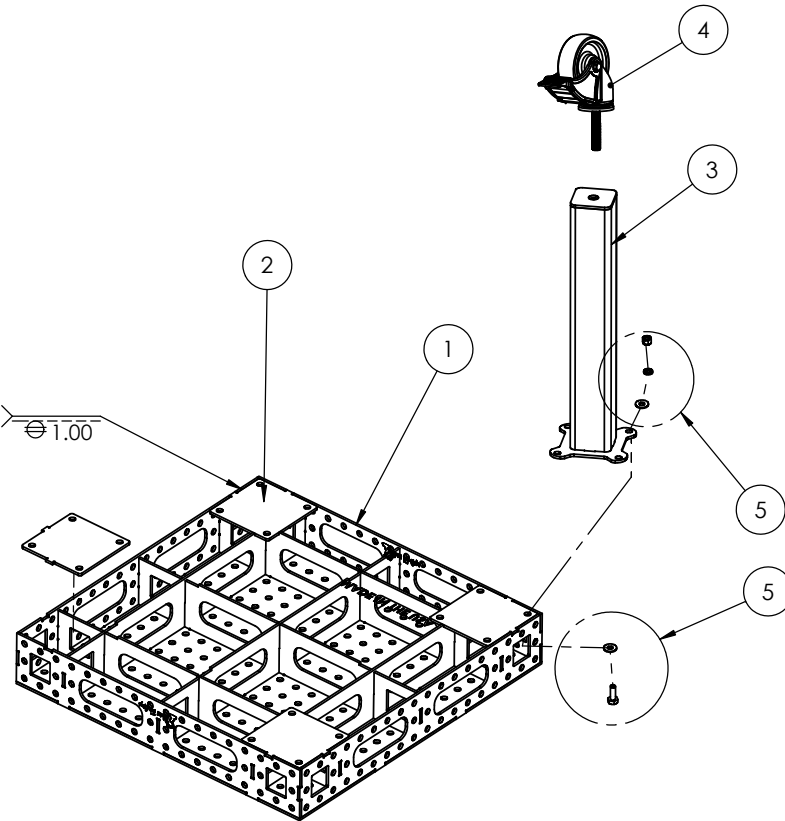
3

2

1

ITEM NO.	DESCRIPTION	QTY.
1	WELDMENT STEP 2	1
2	LEG PLATE	4
3	SIDE, SHORT, 3X3X.250LEG WELDMENT	4
4	CASTER	4
5	HARDWARE	16

MINIMUM OF 4
PLACES
ON EACH LEG PLATE



WELD NOTES:

7) LOCATE ITEM 2 LEG PLATE (4X) IN EACH CORNER OF THE TABLE. WELD PER PRINT

ASSEMBLY NOTES:

8) BOLT THE ITEM 3 LEG (4X) USING SUPPLIED HARDWARE

9) THREAD THE ITEM 4 CASTER (4X) INTO THE BOTTOM OF THE LEG AND ADJUST TO DESIRED HEIGHT



9008 Comar Dr
Walker, LA 70785

TITLE: FINAL WELDMENT AND ASSEMBLY		
SIZE B	DWG. NO. 3X3 TABLE	REV A
SCALE: 1:8		SHEET 3 OF 3

4

3

2

1